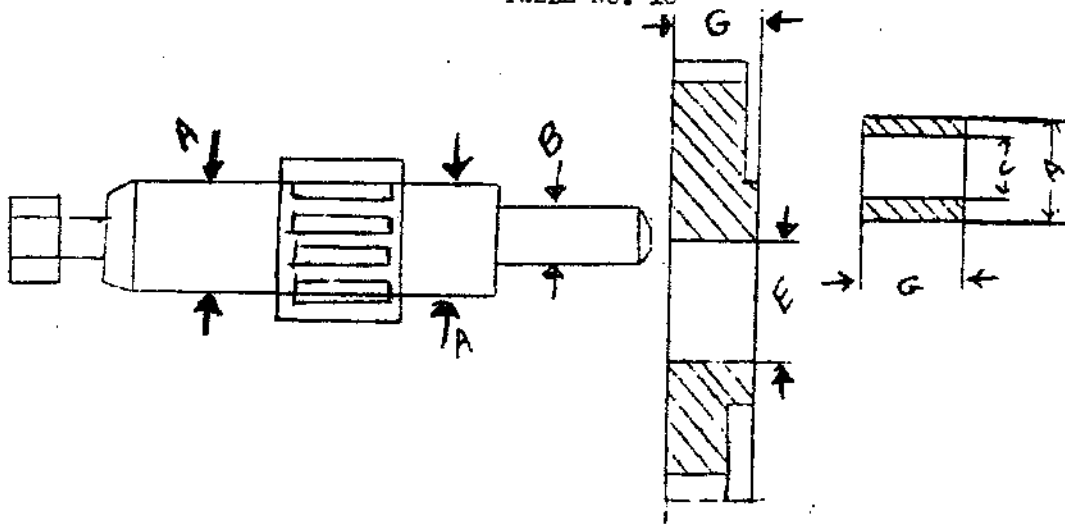


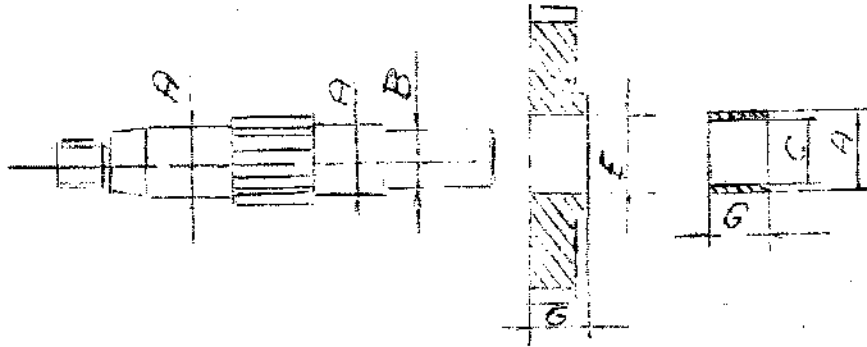
TABLE No. 16



A diameter of the secondary shaft for idling Gears 1st - 2nd - 3rd speeds	0,787" &	0,7874"
D Diameter of the secondary for idling Gears 4th speed	0,5901" &	0,5906"
C Diameter of the bushing for idling Gears 1st - 2nd - 3rd speeds	0,7881" &	0,7889"
C Diameter of the idling gear bushing 4th speed	0,5913" &	0,5921"
E Diameter idling gears bushing seat 1st - 2nd - 3rd speed	0,9055" &	0,9062"
E Diameter bushing seat of idling Gear 4th speed	0,7480" &	0,7488"
D Diameter of gear bushing - 1st - 2nd 3rd speed	0,9068" &	0,9074"
D Diameter gear bushing 4th speed	0,7494" &	0,7499"
Diametral play between shaft and gears 1st - 2nd - 3rd - 4th - speed C - A & C' - A specified Wear limit	0,00028" &	0,001968" 0,0314"
G Height of gears and bushings 1st speed & 3rd speed	0,5098" &	0,5118" 0,4507" &
4th speed	0,4685" &	0,4704"

TABLE No. 16

Principal data of the gear system particulars



A diameters of the secondary shaft for idling Gears 1st - 2nd - 3rd speeds	mm	19,99 + 20,00
B diameter of the secondary for idling Gear 4th speed	mm	14,99 + 15,00
C diameter of the bushing for idling Gears 1st - 2nd - 3rd speeds	mm	20,02 + 20,04
C diameter of the idling gear bushing 4th speed	mm	15,02 + 15,04
E diameter idling gears bushing seat 1st 2nd - 3rd speed	mm	23,00 + 23,02
E diameter bushing seat of idling gear 4th speed	mm	19,00 + 19,02
D diameter of gear bushing - 1st - 2nd 3rd speed	mm	23,035+ 23,050
D diameter gear bushing 4th speed	mm	19,035 + 19,050
Diametral play between shaft and gears 1st - 2nd - 3rd - 4th - speed C = A & C' - A specified wear limit	mm mm	0,02 + 0,05 0,08
G height of gears and bushings 1st speed	mm	12,95 + 13,00
2nd & 3rd speed	mm	11,45 + 12,00
4th speed	mm	11,90 + 11,95

35a