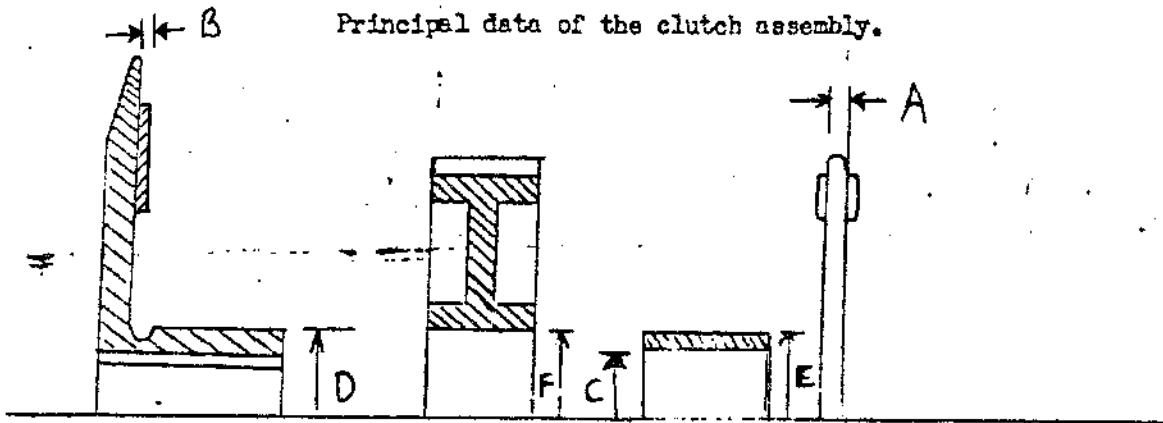


TABLE No. 12

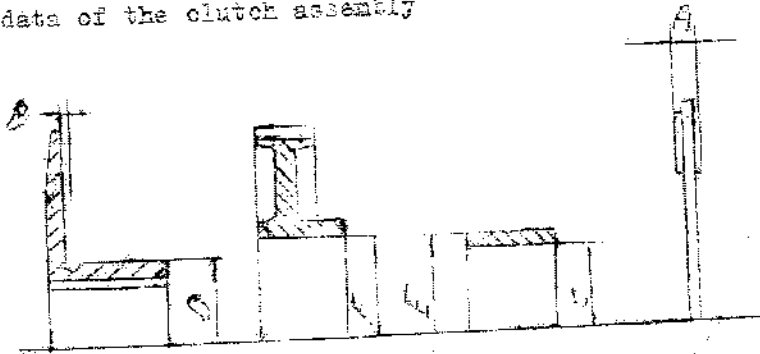
Principal data of the clutch assembly.



Thickness A of the plates with insertions specified wear limits			0,2756" 0,255"
Thickness B of the plate insertions specified wear limits			0,098" 0,086"
Bushing C diameter specified	1,2598"	&	1,261"
D diameter of disk; specified	1,257"	&	1,259"
Clearance between bushing and plate C-D specified wear limits	0,00078"	&	0,0031" 0,0059"
Outside diameter E of bushing	1,418"	&	1,419"
Bushing Seat diameter F	1,417"	&	1,418"

TABLE No. 12

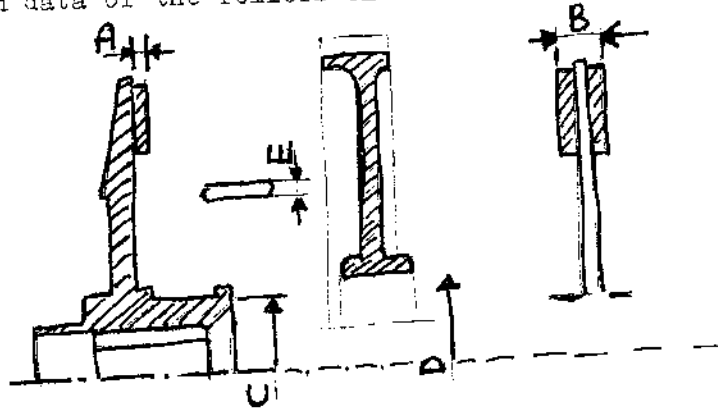
Principal data of the clutch assembly



Thickness A of the plates with insertions specified	mm	7
wear limits	mm	5,5
Thickness B of the plate insertions specified	mm	2,5
wear limits	mm	2,2
Bushing C diameter : specified	mm	32,00 + 32,03
D diameter of disk : specified	mm	31,95 + 31,98
Clearance between bushing and plate C-D : specified	mm	0,02 + 0,05
wear limits	mm	0,15
Outside diameter E of bushing	mm	36,04 + 36,05
Bushing Seat diameter F	mm	36,00 + 36,02

TABLE No. 12/A

Main data of the rollers clutch assembly.



A thickness - lining on the disk	:	prescribed	mm. 2,5
		wear limit	mm. 2,2
B thickness - lined disks	:	prescribed	mm. 4,5
		wear limit	mm. 4,1
C diameter of the disk rollers housing:		prescribed	mm. 30,00-29,995
D diameter of the crown rollers housing:		prescribed	mm. 34,015-34,020
E sizes of the rollers	:	prescribed	mm. 9,8 x \emptyset 2